

Work Order ID 131632

Monday, April 20, 2015 2:09:39 PM

131632

Page 1

Item ID: D3065-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Step Leg Assembly
 Start Date: 4/20/2015 Start Qty: 21.00 ***21*** Cust Item ID:
 Required Date: 4/20/2015 Req'd Qty: 21.00 ***21*** Customer:
 Reference:

Approvals: Process Plan: ML5 Date: 1504-20 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3065	Rev B

100	Small Fab	0.00							
100									
Small Fab	Memo	0.03							
Small Fab	Assemble as per Dwg D3065 and Identify as D3065-041								

110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.01							
Quality Control									

120	Identify as per dwg & Stock Location: <u>WA003</u>	0.00							
120									
Packaging	Memo	0.00							
Packaging									

21X 15/04/21 DAS 36 9-89
 21 APR 21 2015
 21 DH 15/4/22

Work Order ID 131632

Monday, April 20, 2015 2:09:39 PM

131632

Page 2

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.04							
Quality Control									

ML5 15-04-27

PS-4-27

Monday, April 20, 2015 2:09:42 PM

131632

D3065-041

Required Date: 4/20/2015

Required Qty: 21.00

Comments: IPP Rev: C02.11.01Incorporated D3066-1 IPPKJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3065-1 *D3065-1* Step Spacer		Manufactured	No			100	Each	35.0000	1	21		15/04/20	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				35					
					129517			33					
					131106			2					
D3065-3 *D3065-3* Step Spacer		Manufactured	No			100	Each	39.0000	1	21		15/04/20	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				39					
					129518			18					
					130840			21					
D3065-5 *D3065-5* Step Leg		Manufactured	No			100	Each	21.0000	2	42		15/04/20	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				21					
					129519			21					
D3065-7 *D3065-7* Step Spacer		Manufactured	No			100	Each	37.0000	1	21		15/04/20	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				37					
					123336			4					
					129520			13					
					130860			20					

Picklist Print

Monday, April 20, 2015 2:09:43 PM

Page 2

Work Order ID: 131632

131632

Parent Item: D3065-041

D3065-041

Parent Item Name: Step Leg Assembly

Start Date: 4/20/2015

Required Date: 4/20/2015

Start Qty: 21.00

Required Qty: 21.00

MS20470AD4-4

Purchased

No

100

Each

2,237.000

30

630

MS20470AD4-4

15/04/20 DAS
36
9-89

Rivet, Universal Head

Location

Loc Qty

Loc Code

GA

309

M130224

309

ST309

1915

M131800

1915

ST310

13

118614

13

630